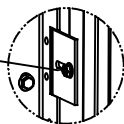
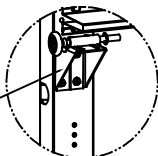


1/4-20x9/16" TRACK BOLT
AND 1/4-20 HEX NUT
THROUGH THE SLOT IN THE
TRACK AND TRACK CLIP



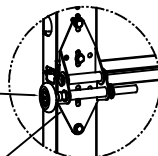
DETAIL A

12 GA COMMERCIAL TOP FRAME
BRACKET WITH 13 GA ROLLER
CARRIER ATTACHED WITH (4)
1/4-14x7/8" SELF DRILLING
CRIMPITITE SCREWS



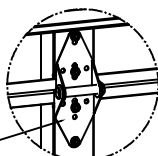
DETAIL B

2" STEEL ROLLER WITH
5-1/8" STEM AND 7/16"
PUSHNUT AT EACH ROLLER
LOCATION. 1/4" MAX
BETWEEN PUSHNUT AND
BRACKET OR HINGE



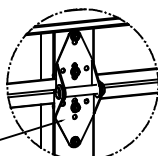
DETAIL C

14 GA WIDE BODY END
HINGE TO ATTACH SECTIONS
ONE AND TWO.
13 GA WIDE BODY END
HINGE TO ATTACH
REMAINING SECTIONS. FOR
ALL, ATTACH WITH (4)
1/4-14x7/8" SELF DRILLING
CRIMPITITE SCREWS



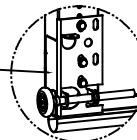
DETAIL D

14 GA WIDE BODY
INTERMEDIATE HINGE
ATTACHED WITH (4)
1/4-14x7/8" SELF
DRILLING CRIMPITITE
SCREWS

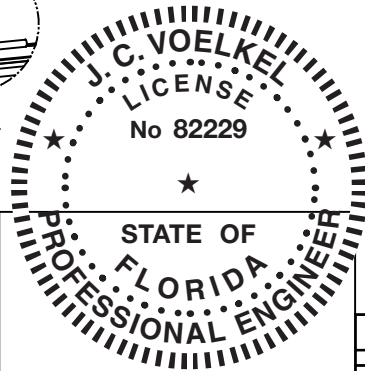


DETAIL E

12 GA BOTTOM BRACKET
ATTACHED WITH (3)
1/4-14x7/8" SELF DRILLING
CRIMPITITE SCREWS



DETAIL F



J. CHRISTIAN VOELKEL, PE
312 N. NEW VARRINGTON ROAD, UNIT 1A
PENSACOLA, FL
FL PE 82229
TX PE 133174

ATTACH U-BARS WITH
(2) 1/4-14x7/8" SELF
DRILLING CRIMPITITE SCREWS
AT ALL STILE LOCATIONS, TYP.



(12) SECTION DOORS WITH
(9) 3" 20 GA 80 KSI U-BARS
LOCATED AS SHOWN

(11) SECTION DOORS WITH
(8) 3" 20 GA 80 KSI U-BARS
LOCATED AS SHOWN

(10) SECTION DOORS WITH
(7) 3" 20 GA 80 KSI U-BARS
LOCATED AS SHOWN

(9) SECTION DOORS WITH
(7) 3" 20 GA 80 KSI U-BARS
LOCATED AS SHOWN

(8) SECTION DOORS WITH
(6) 3" 20 GA 80 KSI U-BARS
LOCATED AS SHOWN

(7) SECTION DOORS WITH
(5) 3" 20 GA 80 KSI U-BARS
LOCATED AS SHOWN

(6) SECTION DOORS WITH
(4) 3" 20 GA 80 KSI U-BARS
LOCATED AS SHOWN

(5) SECTION DOORS WITH
(4) 3" 20 GA 80 KSI U-BARS
LOCATED AS SHOWN

(4) SECTION DOORS WITH
(3) 3" 20 GA 80 KSI U-BARS
LOCATED AS SHOWN

STATIC PRESSURE RATINGS	APPROVED SIZES
DESIGN PRESSURE(PSF): +20.9/-23.6	MAX WIDTH: 9'-4"
	MAX HEIGHT: 24'-1"
IMPACT/CYCLIC RATED: NO	MAX SECTION HEIGHT: 24'

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				TOLERANCES UNLESS OTHERWISE SPECIFIED		FINISH		PAINT	
HOLE DIAMETER		WHOLE NUMBERS:		± .25		N/A		PRIMER	
UNDER .251 ±.004/- .003		X		± .01		UNIT OF MEASURE		EA	
.251 TO .500 ±.006/- .003		XX		± .03		EA		N/A	
OVER .500 ±.008/- .003		XXX		± .010					
FRACTIONS		ANGLES:		5°					
± 1/16									
REF DWG	USED ON	THESE DRAWINGS ARE TO BE USED IN U.S. CUSTOMARY UNITS							
DRAWN BY: T. CLARK				CHECKED BY: J. QIAN		APPROVED BY: T. CLARK		DRAWING TITLE: VINDLOAD OPTION CODE 2063	
								SERIES 401/402/403/404/405/406, 20.9/-23.6 PSF, 9'-4" MAX	
								DRAWING NUMBER: D-411978	
								SCALE: N/A	
								SHEET 2 OF 4	

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TO DIMENSIONS UNLESS OTHERWISE SPECIFIED				HOLE DIAMETER UNDER .251 +.004/- .003 251 TO .500 +.006/- .003 OVER .500 +.008/- .003		WHOLE NUMBERS: .25 ± .25 .X ± .1 .XX ± .03 .XXX ± .010		FINISH N/A		THE GEOMETRIC THE ORIGINAL	
SEE VARIOUS AND VARIOUS DRAWINGS FOR ALL CUSTOMARY UNITS				FRACTIONS ± 1/16		UNIT OF MEASURE EA		MATERIAL N/A		LEWISVILLE, TEXAS	
OFF DWG		10521 DW		ANGLES: ± 5°		CHECKED BY J. QIAN		DRAWN BY T. CLARK		DATE 7/16/21	
						APPROVED BY T. CLARK		WINDOW/DOOR/OPTION CODE 2063 009-402/403/404/405/406, 059-23.6 PSF, 9-4" MAX		D-41978	
								SCALE: N/A		SHEET 3 OF 4	

THE DRAWINGS AND ALL OTHER INFORMATION CONTAINED HEREIN ARE THE CONFIDENTIAL AND PROPRIETARY PROPERTY OF OVERHEAD HOOD CORPORATION AND ITS AFFILIATED COMPANIES. THIS DRAWING AND INFORMATION, IN WHOLE OR IN PART, MAY NOT BE COPIED IN ANY MANNER OR DISCLOSED TO ANYONE WITHOUT THE PRIOR WRITTEN CONSENT OF OVERHEAD HOOD CORPORATION. NO DISCLOSURE OF ANY OF THIS DRAWING OR INFORMATION IS INTENDED TO OPERATE AS A LICENSE OR AUTHORIZATION TO USE IT FOR ANY PURPOSE WITHOUT THE SPECIFIC WRITTEN CONSENT OF OVERHEAD HOOD CORPORATION.											
		HOLE DIAMETER OVER .251 +0.04/-0.03 .251 TO .500 +0.06/-0.03 OVER .500 +0.08/-0.03		WHOLE NUMBERS: ± .25 X ± .1 .XX ± .05 .XXX ± .010 ANGLES: ± .5°		FINISH N/A		The Geometry is Original.  LEVELETYPE: PLAN		DATE 7/16/21	
NAME, TITLE AND DATE OF THIS DRAWING IN U.S. CUSTOMARY UNITS		FRACTIONS ± 1/16		UNIT OF MEASURE EA		N/A		DRAWN BY T CLARK		WINDLOAD/DEFLECTION CODE 2063 SERIES 401/402/403/404/405/406, 501/502/503/504/505/506/507/508/509/510/511/512/513/514/515/516/517/518/519/520/521/522/523/524/525/526/527/528/529/530/531/532/533/534/535/536/537/538/539/540/541/542/543/544/545/546/547/548/549/550/551/552/553/554/555/556/557/558/559/560/561/562/563/564/565/566/567/568/569/570/571/572/573/574/575/576/577/578/579/580/581/582/583/584/585/586/587/588/589/590/591/592/593/594/595/596/597/598/599/600/601/602/603/604/605/606/607/608/609/610/611/612/613/614/615/616/617/618/619/620/621/622/623/624/625/626/627/628/629/630/631/632/633/634/635/636/637/638/639/640/641/642/643/644/645/646/647/648/649/650/651/652/653/654/655/656/657/658/659/660/661/662/663/664/665/666/667/668/669/670/671/672/673/674/675/676/677/678/679/680/681/682/683/684/685/686/687/688/689/690/691/692/693/694/695/696/697/698/699/700/701/702/703/704/705/706/707/708/709/710/711/712/713/714/715/716/717/718/719/720/721/722/723/724/725/726/727/728/729/730/731/732/733/734/735/736/737/738/739/740/741/742/743/744/745/746/747/748/749/750/751/752/753/754/755/756/757/758/759/760/761/762/763/764/765/766/767/768/769/770/771/772/773/774/775/776/777/778/779/780/781/782/783/784/785/786/787/788/789/790/791/792/793/794/795/796/797/798/799/800/801/802/803/804/805/806/807/808/809/810/811/812/813/814/815/816/817/818/819/820/821/822/823/824/825/826/827/828/829/830/831/832/833/834/835/836/837/838/839/840/841/842/843/844/845/846/847/848/849/850/851/852/853/854/855/856/857/858/859/860/861/862/863/864/865/866/867/868/869/870/871/872/873/874/875/876/877/878/879/880/881/882/883/884/885/886/887/888/889/890/891/892/893/894/895/896/897/898/899/900/901/902/903/904/905/906/907/908/909/910/911/912/913/914/915/916/917/918/919/920/921/922/923/924/925/926/927/928/929/930/931/932/933/934/935/936/937/938/939/940/941/942/943/944/945/946/947/948/949/950/951/952/953/954/955/956/957/958/959/960/961/962/963/964/965/966/967/968/969/970/971/972/973/974/975/976/977/978/979/980/981/982/983/984/985/986/987/988/989/990/991/992/993/994/995/996/997/998/999/1000/1001/1002/1003/1004/1005/1006/1007/1008/1009/1010/1011/1012/1013/1014/1015/1016/1017/1018/1019/1020/1021/1022/1023/1024/1025/1026/1027/1028/1029/1030/1031/1032/1033/1034/1035/1036/1037/1038/1039/1040/1041/1042/1043/1044/1045/1046/1047/1048/1049/1050/1051/1052/1053/1054/1055/1056/1057/1058/1059/1060/1061/1062/1063/1064/1065/1066/1067/1068/1069/1070/1071/1072/1073/1074/1075/1076/1077/1078/1079/1080/1081/1082/1083/1084/1085/1086/1087/1088/1089/1090/1091/1092/1093/1094/1095/1096/1097/1098/1099/1100/1101/1102/1103/1104/1105/1106/1107/1108/1109/1110/1111/1112/1113/1114/1115/1116/1117/1118/1119/1120/1121/1122/1123/1124/1125/1126/1127/1128/1129/1130/1131/1132/1133/1134/1135/1136/1137/1138/1139/1140/1141/1142/1143/1144/1145/1146/1147/1148/1149/1150/1151/1152/1153/1154/1155/1156/1157/1158/1159/1160/1161/1162/1163/1164/1165/1166/1167/1168/1169/1170/1171/1172/1173/1174/1175/1176/1177/1178/1179/1180/1181/1182/1183/1184/1185/1186/1187/1188/1189/1190/1191/1192/1193/1194/1195/1196/1197/1198/1199/1200/1201/1202/1203/1204/1205/1206/1207/1208/1209/1210/1211/1212/1213/1214/1215/1216/1217/1218/1219/1220/1221/1222/1223/1224/1225/1226/1227/1228/1229/1230/1231/1232/1233/1234/1235/1236/1237/1238/1239/1240/1241/1242/1243/1244/1245/1246/1247/1248/1249/1250/1251/1252/1253/1254/1255/1256/1257/1258/1259/1260/1261/1262/1263/1264/1265/1266/1267/1268/1269/1270/1271/1272/1273/1274/1275/1276/1277/1278/	